



## ChE 126

### Chemical Reaction Engineering II

**Course Description:** Catalysis. Heterogeneous reactors. Application of kinetics and thermodynamics to selected unit processes.

**Course Prerequisites:** ChE 125 and ChE 131

**Course Credit:** 3.0 units (3 h lecture)

#### Program Educational Objectives (BS Chemical Engineering)

The program aims to educate students such that three to five years from graduation, they:

1. take leadership roles in their respective fields and/or effectively work in or manage a team;
2. are equipped with the extensive knowledge and relevant skills necessary to succeed in their chosen careers and to become responsive citizens;
3. are able to demonstrate strong research & innovative capability as they recognize and address opportunities and challenges in their respective spheres of influence;
4. have shown strong commitment to the ethical practice of their profession; to health, safety and environment; and service to society.

#### Course Outcomes

At the end of the course, the student should be able to:

1. Apply the concepts of chemical kinetics and transport phenomena in determining the overall kinetic equations of heterogeneous reactions
2. Describe the nature of fluid-solid catalytic reactions
3. Differentiate the nature of fluid-solid catalytic reactions from homogeneous reactions
4. Describe the nature of reactions on porous catalysts
5. Design heterogeneous reactors for desired process requirements

#### Student Outcomes Satisfied by Course Outcomes

- [a] Ability to apply knowledge of mathematics and science to solve engineering problems
- [c] Ability to design a system, component, or process to meet desired needs within realistic constraints such as economic, environmental, social, political, ethical, health and safety, manufacturability, and sustainability, in accordance with standards
- [e] Ability to identify, formulate, and solve engineering problems

#### Course Content

1. Heterogeneous processes, Catalysis, Adsorption (Chapter 7 Smith)
2. Rate Equations for Fluid-Solid Catalytic Reactions (Chapter 7 Vannice, Chapter 5 Davis & Davis)
  - a. Reaction models with RDS
  - b. Reaction models with no RDS
  - c. Kinetic Parameter Estimation
  - d. Catalyst Poisoning
3. Solid Catalysts (Chapter 8 Smith)
  - a. Surface area estimation by BET
  - b. Pore Volume Distribution

#### First Long Exam

4. External Transport Processes in Heterogeneous Reactions (Chapter 10 Smith, Chapter 6 Davis & Davis)
  - a. Effect of Physical Processes on Global Rate
  - b. Quantitative Treatment of External Transport Effects (Review: Heat and Mass Transfer coefficients)
  - c. Effect of External Transport on Selectivity
5. Internal Transport Processes in Heterogeneous Reactions (Chapter 11 Smith, Chapter 6 Davis & Davis)
  - a. Diffusion in Cylindrical Pore
  - b. Diffusion in Porous Catalysts
  - c. Surface Diffusion
  - d. Effectiveness Factor (Isothermal/Non-isothermal)
  - e. Effect of Internal Transport on Global rate

### Second Long Exam

6. Design of Heterogeneous Catalytic Reactors (Chapter 13 Smith)

### Third Long Exam

#### Course Assessment

Long Examinations (3)	70%
Quizzes, Seatwork, Homework	10%
Project	20%

#### Course Policies

1. There will be **three (3) long examinations** (LE) in this course.
2. A student who misses an exam must submit an official excuse slip (medical certificate/death certificate) to the instructor on or before the schedule of the next long exam; otherwise a score of **zero (0)** will be given for the missed exam. Only **one (1)** excused missed long exam is allowed.
3. The student shall be given **three (3) days** (excluding Saturdays, Sundays and holidays) after the release of exam results to seek corrections. *Any grievance raise after the grace period will not be entertained.*
4. Quizzes and seatwork are given in class. There will be no remedial for any missed in class activity.
5. University rules on cheating/dropping/LOA shall be strictly applied.
6. *The instructor reserves the right to make changes in the class policies when deemed necessary.*

#### Grading System

1.00	1.25	1.50	1.75	2.00	2.25	2.5	2.75	3.00	5.00
[92,100]	[88,92)	[84,88)	[80,84)	[76,80)	[72,76)	[68,72)	[64,68)	[60,64)	[0,60)

#### List of Instructors

Dr. Joey Ocon  
 Prof. Ralph Villa  
 Prof. Julie Anne del Rosario  
 Prof. Jhud Mikhail Aberilla

#### References

1. Smith, J.M., 1981. **Chemical Engineering Kinetics**, 3<sup>rd</sup> ed. USA: McGraw-Hill, Inc.
2. Davis, M.E.; Davis, R.J., 2003. **Fundamentals of Chemical Reaction Engineering**. USA, McGraw-Hill Inc.
3. Levenspiel, O., 1999. **Chemical Reaction Engineering**, John Wiley & Sons, Inc.
4. Vannice, A., 2005,. **Kinetics of Catalytic Reactions**, USA, Springer Science + Business Media Inc.